ITEM NO.	MH PART NO.	DESCRIPTION	QTY. REQ.	ITEM NO.	MH PART NO.	DESCRIPTION	QTY. REQ.
1	R22-1018	Differential Case Halves, Assy.	1	19	MT14-1075	Pinion Bearing, Inner	1
		(Includes Item #'s 2, 3, 4)		20	MT14-1079	Pinion Bearing, Outer	1
2	MT22-1066	Hex Bolt, M10x75	12	21	MT22-1070	Cover	1
3	MT22-1065	Washer, Special	2	22	MT22-1069	Oil Seal Kit, Pinion	1
4	RF22-1064	Oil Baffle Plate	2	23	11500713	Hex Bolt, M8x20	8
5	MT22-1061	Differential Cross	1	24	11500191	Flat Lock Washer, M8	8
6	MT22-1062	Differential Pinion Gear	4	25	MT17-1050	Companion Flange, 1610 Series	1
7	MT22-1063	Washer, Differential Pinion Gear	4		MT22-1073	Companion Flange, 1710 Series	1
8	RF22-1093	Differential Side Gear	2	26	MT14-1082	Pinion Castle Nut	1
9	MT22-1059	Washer, Differential Side Gear	2	27	103422	Cotter Pin	1
10	MT23-1054	Ring Gear and Pinion (1.227) 4.25	1	28	MT22-1074	Washer, Special	1
	MT23-1053	Ring Gear and Pinion (1.318) 4.56	1	29	MT14-1076	Distance Sleeve	1
	MT23-1056	Ring Gear and Pinion (1.422) 4.92	1	30	MT14-1077A	Bearing Distance Ring, 6.90 MM	AR*
	MT23-1057	Ring Gear and Pinion (1.526) 5.29	1		MT14-1077B	Bearing Distance Ring, 7.00 MM	AR
	MT23-1055	Ring Gear and Pinion (1.632) 5.65	1		MT14-1077C	Bearing Distance Ring, 7.02 MM	AR
	MT23-1047	Ring Gear and Pinion (1.684) 5.83	1		MT14-1077D	Bearing Distance Ring, 7.04 MM	AR
	MT23-1046	Ring Gear and Pinion (1.765) 6.11	1		MT14-1077E	Bearing Distance Ring, 7.06 MM	AR
	MT23-1058	Ring Gear and Pinion (1.812) 6.27	1		MT14-1077F	Bearing Distance Ring, 7.08 MM	AR
	MT23-1040	Ring Gear and Pinion (1.929) 6.68	1		MT14-1077G	Bearing Distance Ring, 7.10 MM	AR
	MT23-1041	Ring Gear and Pinion (2.077) 7.14	1		MT14-1077H	Bearing Distance Ring, 7.20 MM	AR
	MT23-1042	Ring Gear and Pinion (2.231) 7.72	1		MT14-1077I	Bearing Distance Ring, 7.32 MM	AR
11	R22-1019	Clutch Ring	1		MT14-1077J	Bearing Distance Ring, 7.44 MM	AR
12	R22-1020	Spacer Ring	1		MT14-1077K	Bearing Distance Ring, 7.56 MM	AR
13	R22-1027	Snap Ring	1		MT14-1077L	Bearing Distance Ring, 7.68 MM	AR
14	RF22-1250	Self-Lock Flange Bolt	16		MT14-1077M	Bearing Distance Ring, 7.80 MM	AR
15	MT22-1068	Bearing Cage Assy. (Includes Item #16)	1		MT14-1077N	Bearing Distance Ring, 7.92 MM	AR
16	MT14-1078	Oil Baffle Plate	1			-	
17	MT22-1077	Flanged Bolt, Special	12				
18	MT22-1067A	Shim, 1.0 MM	AR				
	MT22-1067B	Shim, .50 MM	AR				
	MT22-1067C	Shim, .30 MM	AR			AR = As Required	
	MT22-1067D	Shim, .25 MM	AR			*Note:	
	MT22-1067E	Shim, .20 MM	AR			Choose 2 to produce proper bearing preload	

## MARMON-HERRINGTON ALL-WHEEL DRIVE

